1 <u>Claims</u>

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- 3 1. An Optical Mechanical Assembly (OMA) for use in a
- 4 portable optical data storage device, comprising a single
- 5 piece chassis.

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- 7 2. An Optical Mechanical Assembly as claimed in claim 1
- 8 having mounting means for mounting components of the
- 9 portable optical storage device thereon.

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- 11 3. An Optical Mechanical Assembly as claimed in claim 2
- 12 wherein, said mounting means is a mounting plate for the
- 13 motor shaft of the disc spindle motor.

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- 15 4. An Optical Mechanical Assembly as claimed in claim 2
- 16 or claim 3 wherein, said mounting means is a mounting
- 17 plate for the windings of the disc spindle motor.

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- 19 5. An Optical Mechanical Assembly as claimed in any one
- 20 of claims 2 to 4 wherein, said mounting means is a
- 21 mounting plate for the control circuit of the disc
- 22 spindle motor.

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- 24 6. An Optical Mechanical Assembly as claimed in any one
- 25 of claims 2 to 5 wherein, the chassis is made from metal.

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- 27 7. An Optical Mechanical Assembly as claimed in any one
- 28 of claims 2 to 6 wherein, said mounting means is the
- 29 mounting plate for the sled motor.

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- 31 8. An Optical Mechanical Assembly as claimed in any one
- 32 of claims 2 to 7 wherein, said mounting means is the
- 33 mounting plate for the drive system.

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- 2 9. An Optical Mechanical Assembly as claimed in any one
- 3 of claims 2 to 8 wherein said mounting means is the
- 4 mounting plate for the leadscrew.

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- 6 10. An Optical Mechanical Assembly as claimed in any one
- 7 of claims 2 to 9 wherein, said mounting means is the
- 8 mounting plate for a first guide rail.

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- 10 11. An Optical Mechanical Assembly as claimed in any one
- of claims 2 to 10 wherein, a sled motor is attached to
- 12 said mounting plate, the sled motor being driven onto the
- 13 leadscrew via a gearbox assembly.

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- 15 12. An Optical Mechanical Assembly as claimed in any one
- 16 of claims 2 to 10 wherein, a sled motor is attached to
- 17 said mounting plate, the sled motor being driven directly
- 18 from a stepper motor onto the leadscrew.

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- 20 13. An Optical Mechanical Assembly as claimed in any one
- 21 of claims 1 to 12 wherein, a second guide rail is mounted
- 22 on the chassis and the sled motor driven from the
- 23 leadscrew acts on the OPU via this second guide rail via
- 24 a cam. This reduces vibrational susceptibility.

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- 26 14. An Optical Mechanical Assembly as claimed in any one
- 27 of claims 1 to 13 wherein, screws are used to allow for
- 28 OPU tilt adjustment.

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- 30 15. An Optical Mechanical Assembly as claimed in claim
- 31 14 wherein, the screws are mounted on both ends of the
- 32 first guide rail, and one end of the leadscrew.

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- 1 16. An Optical Mechanical Assembly as claimed in any one
- 2 of claims 14 or 15 wherein there are three screws.

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- 4 17. An Optical Mechanical Assembly as claimed in any one
- 5 of claims 14 to 16 wherein, the screws are mounted on
- 6 both ends of the leadscrew and one end of the first guide
- 7 rail.

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- 9 18. An Optical Mechanical Assembly as claimed in any one
- 10 of claims 14 to 17 wherein, the screws are mounted on
- 11 both ends of one of the first or second guide rails, and
- 12 one end of the other to allow for OPU tilt adjustment.

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- 14 19. An Optical Mechanical Assembly as claimed in any one
- 15 of claims 14 to 18 wherein, the screws are spring
- 16 mounted.

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